

SERIE

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**CILINDRI ISO 15552**  
**ISO 15552 CYLINDERS**

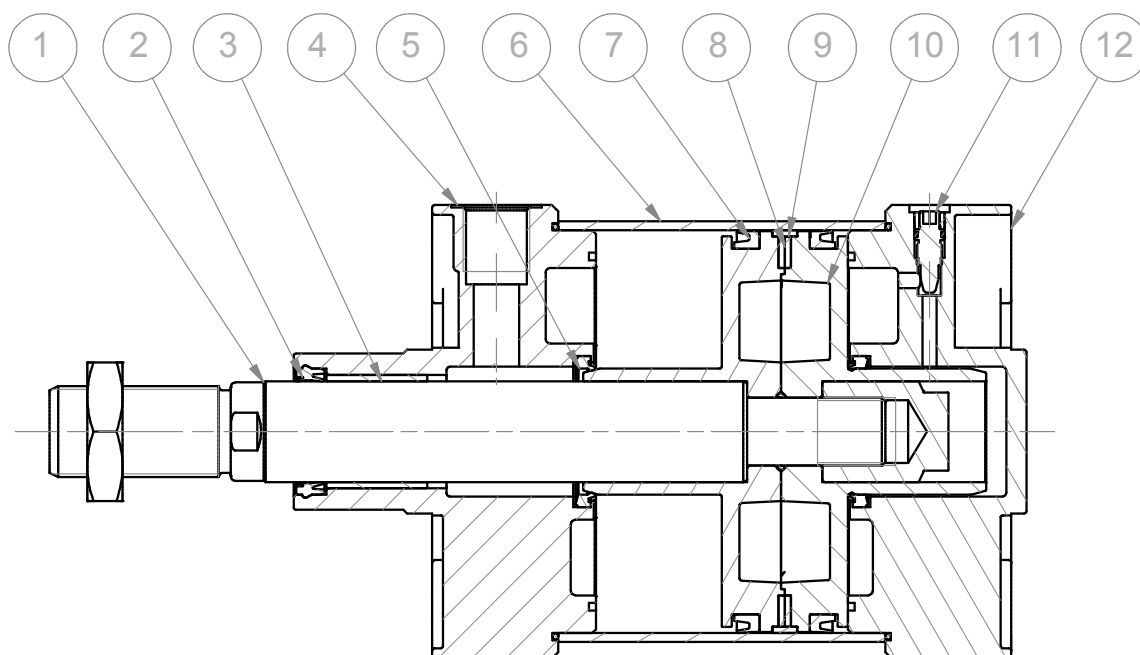
  
**ARTEC**<sup>®</sup>  
PNEUMATIC COMPONENTS

**CARATTERISTICHE TECNICHE - TECHNICAL CHARACTERISTICS**

<b>Pressione di esercizio</b> <i>Working pressure</i>	1 ÷ 10 bar (doppio effetto - <i>double acting</i> )
<b>Temperatura di esercizio</b> <i>Working temperature</i>	0 ÷ +80°C (-20°C con aria secca - <i>with dry air</i> ) 0 ÷ +150°C (con guarnizioni per alte temperature - <i>with high temperature seals</i> )
<b>Versioni - Versions</b>	doppio effetto - stelo passante - tandem <i>double acting - double rod - tandem</i>
<b>Alesaggi - Bores</b>	Ø 160 - 200 - 250 - 320
<b>Corse - Strokes</b>	vedere tabelle corse standard - <i>see standard stroke tables</i>
<b>Fluidi - Fluid</b>	aria compressa, filtrata, non lubrificata - <i>compressed air, filtered, no lubrication</i>

**CARATTERISTICHE COSTRUTTIVE - CONSTRUCTIVE CHARACTERISTICS**

①	<b>Stelo - Rod</b>	acciaio C45 cromato - <i>C45 Chromed steel</i>
② ⑤ ⑦	<b>Guarnizioni - Seals</b>	poliuretano - NBR - <i>polyurethane - NBR</i>
③	<b>Boccola - Bush</b>	Ø 160 - 200 bronzo sinterizzato - <i>sintered bronze</i> Ø 250 - 320 acciaio+PTFE - <i>steel+PTFE</i>
④ ⑫	<b>Testate - Covers</b>	alluminio pressofuso verniciato - <i>painted die cast aluminium</i>
⑥	<b>Tubo - Tube</b>	alluminio anodizzato - <i>anodized aluminium</i>
⑧	<b>Magnete - Magnet</b>	plastroferrite - <i>rubber magnet</i>
⑨	<b>Pattino di guida - Guide ring</b>	PBT + PTFE
⑩	<b>Pistone - Piston</b>	alluminio pressofuso - <i>die cast aluminium</i>
⑪	<b>Ammortizzo - Cushioning</b>	acciaio nichelato - <i>nickel-plated steel</i>
	<b>Tiranti - Tie rod</b>	acciaio inox AISI 303 - <i>AISI 303 stainless steel</i>
	<b>O-ring</b>	nbr



## CHIAVE DI CODIFICA

### KEY CODE

U		D		M		1		6		0		.		5		0		0		.		G		S		.		M	
				<b>ALESAGGIO - BORE (Ø)</b>				<b>CORSA - STROKE (mm)</b>								<b>OPZIONE - OPTION</b>													
				160-200-250-320				050-080-100-125-160 200-250-320-400-500 600-700-800-900-1000								EX ATEX  II 2GD c T4													
				<b>VERSIONE - VERSION</b>								<b>OPZIONE - OPTION</b>																	
				P stelo passante double rod								C1 CICT montata CICT mounted																	
				<b>VERSIONE - VERSION</b>								<b>OPZIONE - OPTION</b>																	
				M magnetico magnetic non magnetico non-magnetic								W senza ammortizzo without cushioning WR senza ammortizzo posteriore without rear cushioning WF senza ammortizzo anteriore without front cushioning																	
				<b>VERSIONE - VERSION</b>				<b>GUARNIZIONI - SEALS</b>				<b>OPZIONE - OPTION</b>																	
				D doppio effetto double acting				guarnizioni standard standard seals <b>GS</b> guarnizione stelo per alte temperature high temperature rod seal <b>VR</b> tutte le guarnizioni per alte temperature all seals for high temperature <b>VA</b>				X4 stelo in acciaio inox AISI 304 cromato chromed AISI 304 SS rod																	
<b>SERIE - SERIES</b>												<b>STELO - ROD</b>																	
U tubo tondo con tiranti round tube with tie rods												F femmina female M maschio male																	

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Cilindri tandem vedi pagina 48  
Tandem cylinders see page 48

### ESECUZIONI A RICHIESTA - ON REQUEST

Filetti speciali (dado non fornito) - Special thread (without rod nut)

Stelo prolungato (WH) - Extended rod (WH)

Corse fuori standard - Special strokes

Corse fino a 2800 mm - Strokes until 2800 mm

ATEX II 2GD c T4

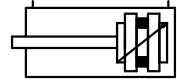
## FORZE TEORICHE DI TRAZIONE (P=6 bar)

### THEORETICAL FORCES OF TRACTION (P=6 bar)

		Ø	160	200	250	320
<b>UDM</b>	SPINTA THRUST	[N]	12.064	18.850	29.450	48.250
	TRAZIONE TRACTION	[N]	11.310	18.096	29.470	46.380
<b>UDMP</b>	SPINTA THRUST	[N]	11.310	18.096	29.470	46.380
	TRAZIONE TRACTION	[N]	11.310	18.096	29.470	46.380

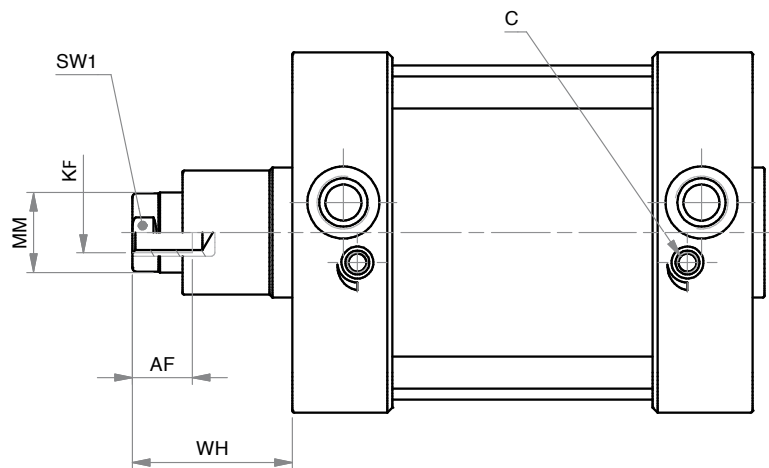
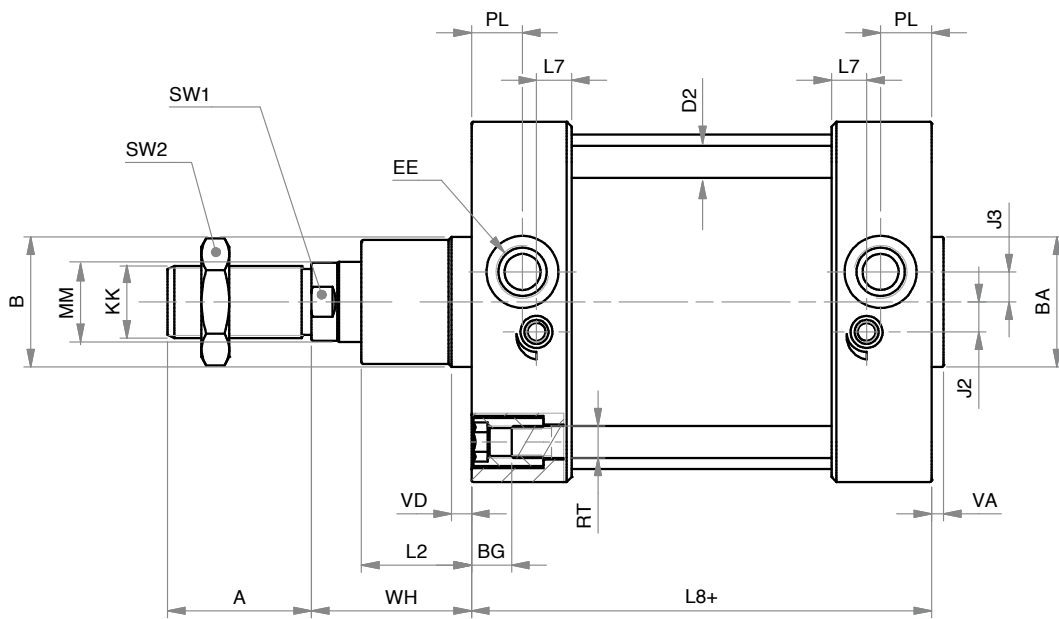
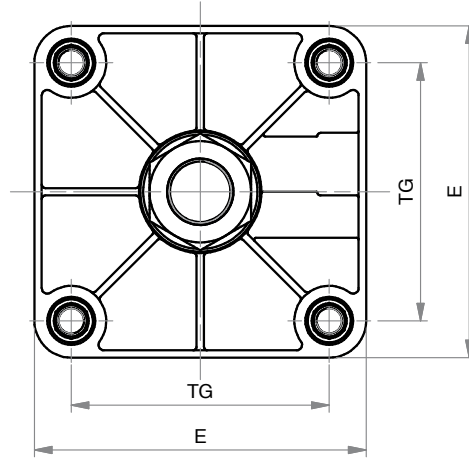
**DOPPIO EFFETTO MAGNETICO**

**MAGNETIC DOUBLE ACTING**



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C = VITE REGOLAZIONE AMMORTIZZO - C = CUSHIONING ADJUSTMENT SCREW

**DIMENSIONI - DIMENSIONS**

<b>Ø</b>	160	200	250	320
<b>A</b>	72	72	84	96
<b>AF</b>	30	30	40	50
<b>Ø B</b>	65	75	90	110
<b>Ø BA</b>	65	75	90	110
<b>BG</b>	24	24	25	28
<b>Ø D2</b>	16	16	20	25
<b>E</b>	180	220	270	350
<b>EE</b>	G3/4"	G3/4"	G1"	G1"
<b>J2</b>	15	15	25	35
<b>J3</b>	15	15	25	35
<b>KF</b>	M20	M20	M24	M30
<b>KK</b>	M36x2	M36x2	M42x2	M48x2
<b>L2</b>	55	65	75	90
<b>L7</b>	17,5	16	20	20
<b>L8+</b>	180	180	200	220
<b>Ø MM</b>	40	40	50	63
<b>PL</b>	25,5	25,5	30	30
<b>RT</b>	M16	M16	M20	M24
<b>SW 1</b>	36	36	46	55
<b>SW 2</b>	55	55	65	75
<b>TG</b>	140	175	220	270
<b>VA</b>	6	8	8	10
<b>VD</b>	10	25	25	25
<b>WH</b>	80	95	105	120
<b>*</b>	45	45	45	45

+ = lunghezza corsa - *stroke length* \* = lunghezza ammortizzo - *cushioning length*

**CORSE STANDARD - STANDARD STROKES**

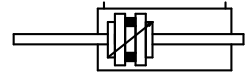
<b>Ø</b>	160	200	250	320
<b>025</b>	x	x	x	x
<b>050</b>	x	x	x	x
<b>080</b>	x	x	x	x
<b>100</b>	x	x	x	x
<b>125</b>	x	x	x	x
<b>150</b>	x	x	x	x
<b>160</b>	x	x	x	x
<b>200</b>	x	x	x	x
<b>250</b>	x	x	x	x
<b>300</b>	x	x	x	x
<b>320</b>	x	x	x	x
<b>400</b>	x	x	x	x
<b>450</b>	x	x	x	x
<b>500</b>	x	x	x	x
<b>550</b>	x	x	x	x
<b>600</b>	x	x	x	x
<b>650</b>	x	x	x	x
<b>700</b>	x	x	x	x
<b>750</b>	x	x	x	x
<b>800</b>	x	x	x	x
<b>850</b>	x	x	x	x
<b>900</b>	x	x	x	x
<b>950</b>	x	x	x	x
<b>1000</b>	x	x	x	x

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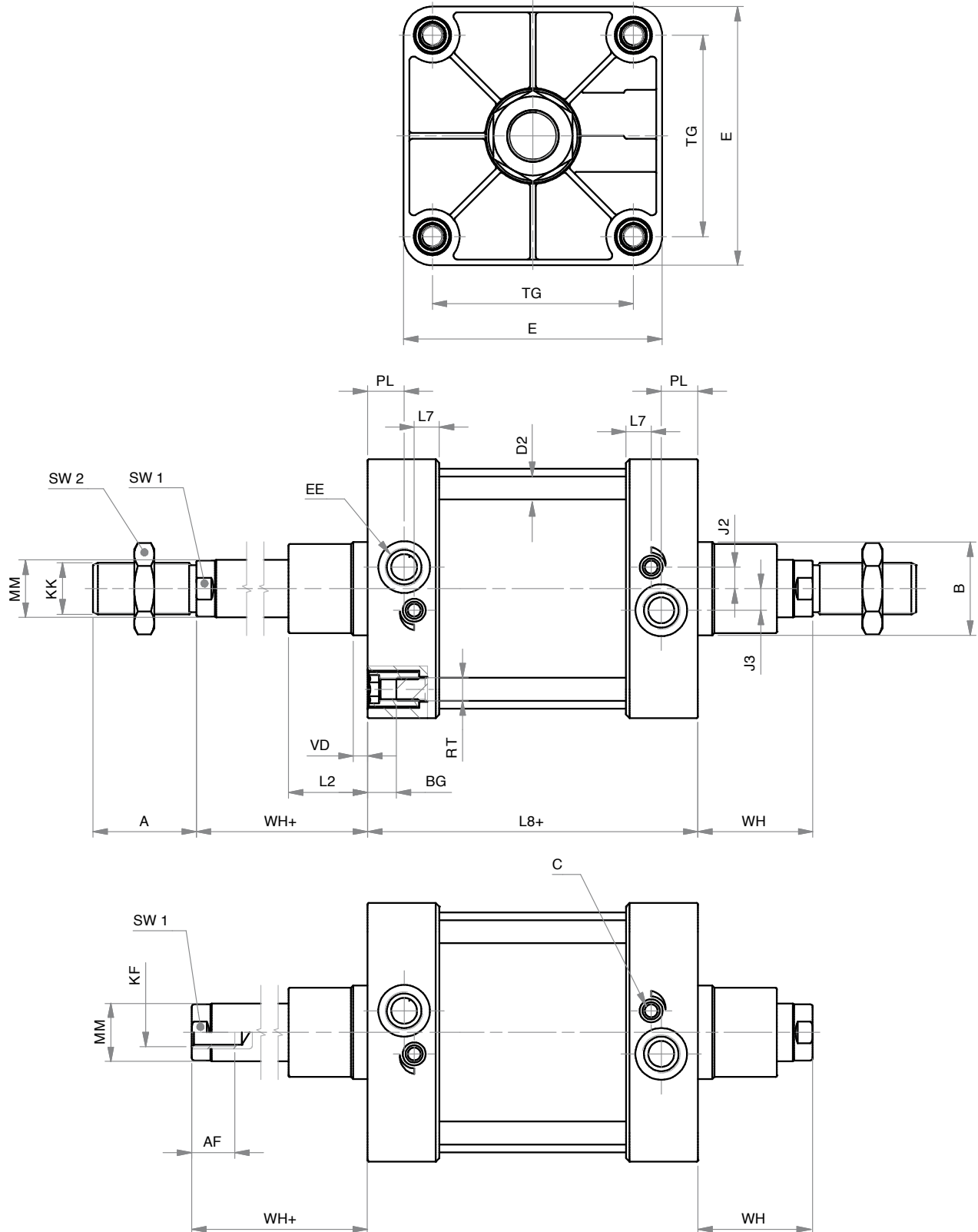
**DOPPIO EFFETTO MAGNETICO STELO PASSANTE**

**DOUBLE ROD MAGNETIC DOUBLE ACTING**



SERIE

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C = VITE REGOLAZIONE AMMORTIZZO C = CUSHIONING ADJUSTMENT SCREW

**DIMENSIONI - DIMENSIONS**

<b>Ø</b>	160	200	250	320
<b>A</b>	72	72	84	96
<b>AF</b>	30	30	40	50
<b>ø B</b>	65	75	90	110
<b>BG</b>	24	24	25	28
<b>ø D2</b>	16	16	20	25
<b>E</b>	180	220	270	350
<b>EE</b>	G3/4"	G3/4"	G1"	G1"
<b>J2</b>	15	15	25	35
<b>J3</b>	15	15	25	35
<b>KF</b>	M20	M20	M24	M30
<b>KK</b>	M36x2	M36x2	M42x2	M48x2
<b>L2</b>	55	65	75	90
<b>L7</b>	17,5	16	20	20
<b>L8+</b>	180	180	200	220
<b>ø MM</b>	40	40	50	63
<b>PL</b>	25,5	25,5	30	30
<b>RT</b>	M16	M16	M20	M24
<b>SW 1</b>	36	36	46	55
<b>SW 2</b>	55	55	65	75
<b>TG</b>	140	175	220	270
<b>VD</b>	10	25	25	25
<b>WH</b>	80	95	105	120
<b>WH+</b>	80	95	105	120
<b>*</b>	45	45	45	45

+ = lunghezza corsa - *stroke length* \* = lunghezza ammortizzo - *cushioning length*

**CORSE STANDARD - STANDARD STROKES**

<b>Ø</b>	160	200	250	320
<b>025</b>	x	x	x	x
<b>050</b>	x	x	x	x
<b>080</b>	x	x	x	x
<b>100</b>	x	x	x	x
<b>125</b>	x	x	x	x
<b>150</b>	x	x	x	x
<b>160</b>	x	x	x	x
<b>200</b>	x	x	x	x
<b>250</b>	x	x	x	x
<b>300</b>	x	x	x	x
<b>320</b>	x	x	x	x
<b>400</b>	x	x	x	x
<b>450</b>	x	x	x	x
<b>500</b>	x	x	x	x
<b>550</b>	x	x	x	x
<b>600</b>	x	x	x	x
<b>650</b>	x	x	x	x
<b>700</b>	x	x	x	x
<b>750</b>	x	x	x	x
<b>800</b>	x	x	x	x
<b>850</b>	x	x	x	x
<b>900</b>	x	x	x	x
<b>950</b>	x	x	x	x
<b>1000</b>	x	x	x	x

## CILINDRI TANDEM - TANDEM CYLINDERS

### CHIAVE DI CODIFICA - KEY CODE

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U T2 M 200.100.GS.M

#### VERSIONE - VERSION

- T2** tandem doppia spinta  
*double thrust tandem*
- T3** tandem tripla spinta  
*3 x force*
- T4** tandem quadrupla spinta  
*4 x force*

U C M 160.050.100.GSM

#### ALESAGGIO BORE (Ø)

160-200-250-320

#### I° CORSA (mm) I° STROKE (mm)

vedere tabelle corse std  
*see std stroke tables*

#### II° CORSA (mm) II° STROKE (mm)

vedere tabelle corse std  
*see std stroke tables*

#### OPZIONE - OPTION

**X4** stelo in acciaio inox AISI 304 cromato  
*chromed AISI 304 SS rod*

#### VERSIONE - VERSION

- M** magnetico - *magnetic*
- non magnetico - *non-magnetic*

#### GUARNIZIONI - SEALS

- guarnizioni standard  
*standard seals* **GS**
- guarnizione stelo  
per alte temperature  
*high temperature  
rod seal* **VR**
- tutte le guarnizioni  
per alte temperature  
*all seals  
for high temperature* **VA**

#### STELO - ROD

- F** femmina  
*female*
- M** maschio  
*male*

#### VERSIONE

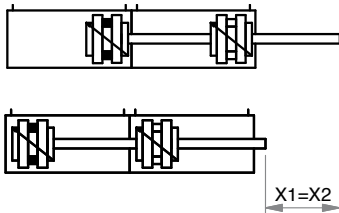
- P** tandem più posizioni  
*multi-position tandem*
- C** tandem contrapposti posteriori  
*rear opposed tandem*
- F** tandem contrapposti anteriori  
*front opposed tandem*

Ø160-250

#### SERIE - SERIES

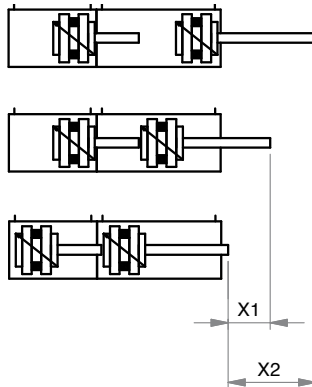
- U** tubo tondo con tiranti  
*round tube with tie rods*

#### DOPPIA SPINTA - DOUBLE THRUST

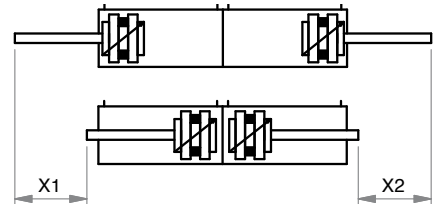


X1 = 1° corsa - 1° stroke  
X2 = 2° corsa - 2° stroke

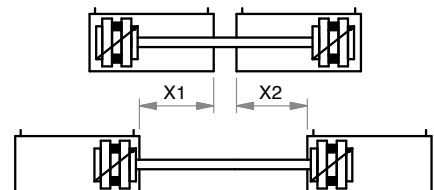
#### PIÙ POSIZIONI - MULTI-POSITIONS



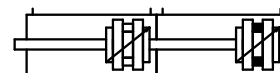
#### CONTRAPPOSTI POSTERIORI - REAR OPPOSED



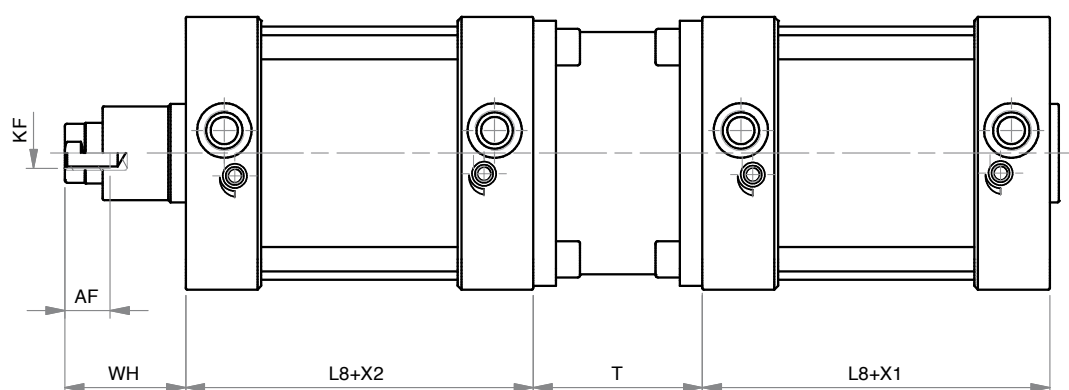
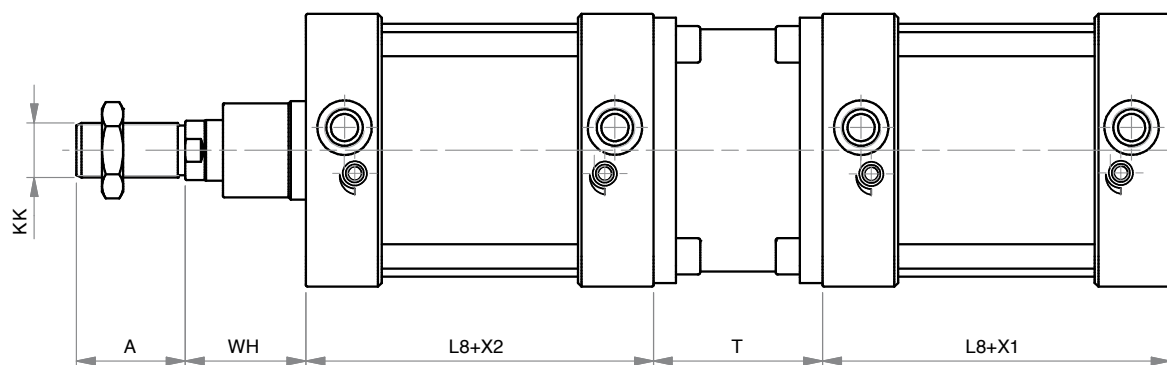
#### CONTRAPPOSTI ANTERIORI - FRONT OPPOSED





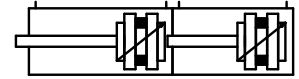
**TANDEM DOPPIA SPINTA**
**DOUBLE THRUST TANDEM**


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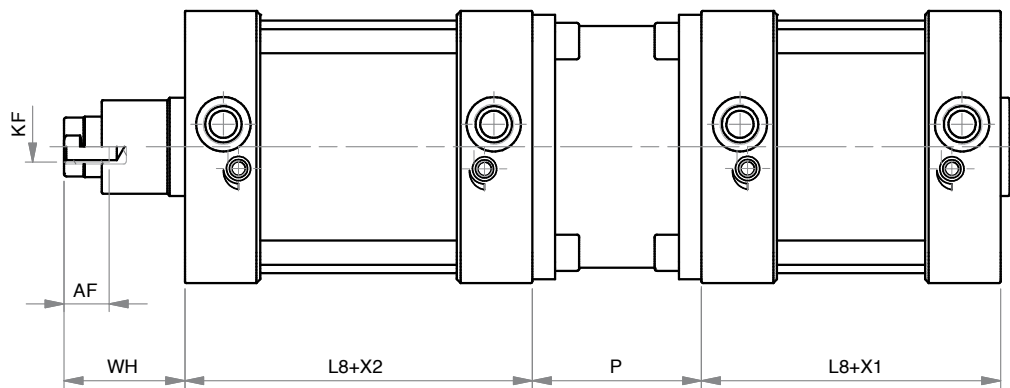
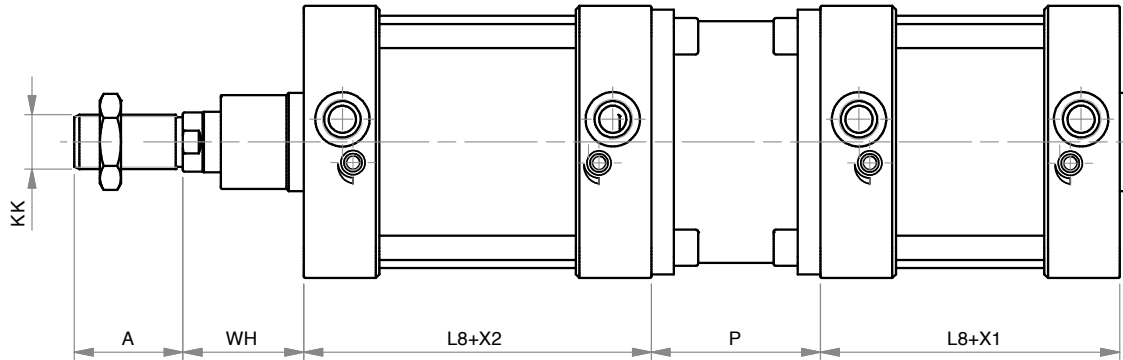
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**DIMENSIONI - DIMENSIONS**

<b>Ø</b>	160	200	250	320
<b>A</b>	72	72	84	96
<b>AF</b>	30	30	40	50
<b>T</b>	122	132	152	182
<b>KF</b>	M20	M20	M24	M28
<b>KK</b>	M36x2	M36x2	M42x2	M48x2
<b>L8</b>	180	180	200	220
<b>X1</b>	I° CORSA - I° STROKE			
<b>X2</b>	II° CORSA - II° STROKE			
<b>WH</b>	80	95	105	120
<b>*</b>	45	45	45	45

\* = lunghezza ammortizzo - cushioning length

**TANDEM PIÙ POSIZIONI**
**MULTI-POSITION TANDEM**


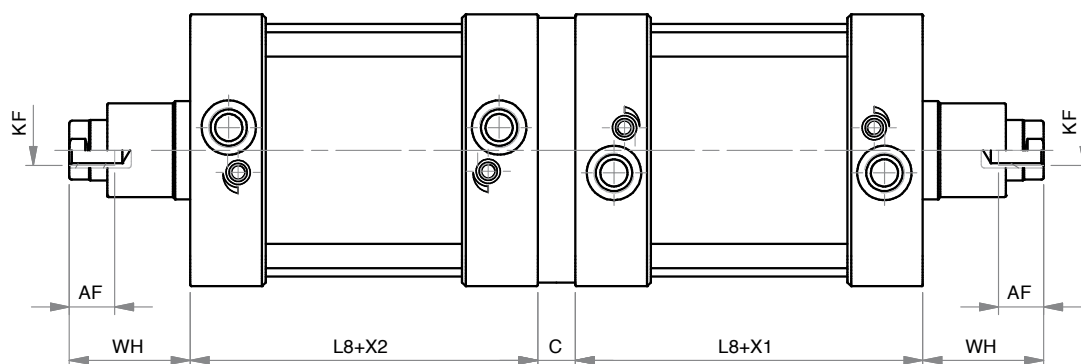
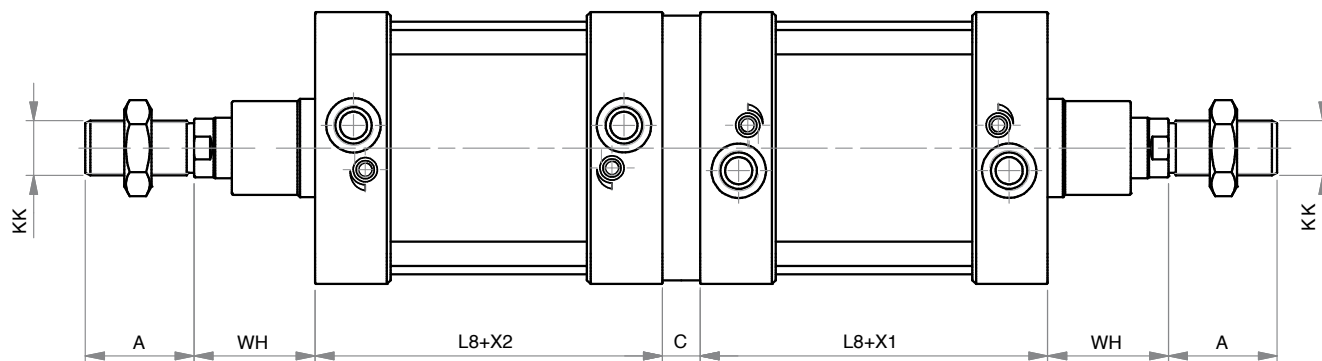
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**DIMENSIONI - DIMENSIONS**

<b>Ø</b>	160	200	250	320
<b>A</b>	72	72	84	96
<b>AF</b>	30	30	40	50
<b>P</b>	122	132	152	182
<b>KF</b>	M20	M20	M24	M30
<b>KK</b>	M36x2	M36x2	M42x2	M48x2
<b>L8</b>	180	180	200	220
<b>X1</b>	I°CORSA - I° STROKE			
<b>X2</b>	II°CORSA - II° STROKE			
<b>WH</b>	80	95	105	120
<b>*</b>	45	45	45	45

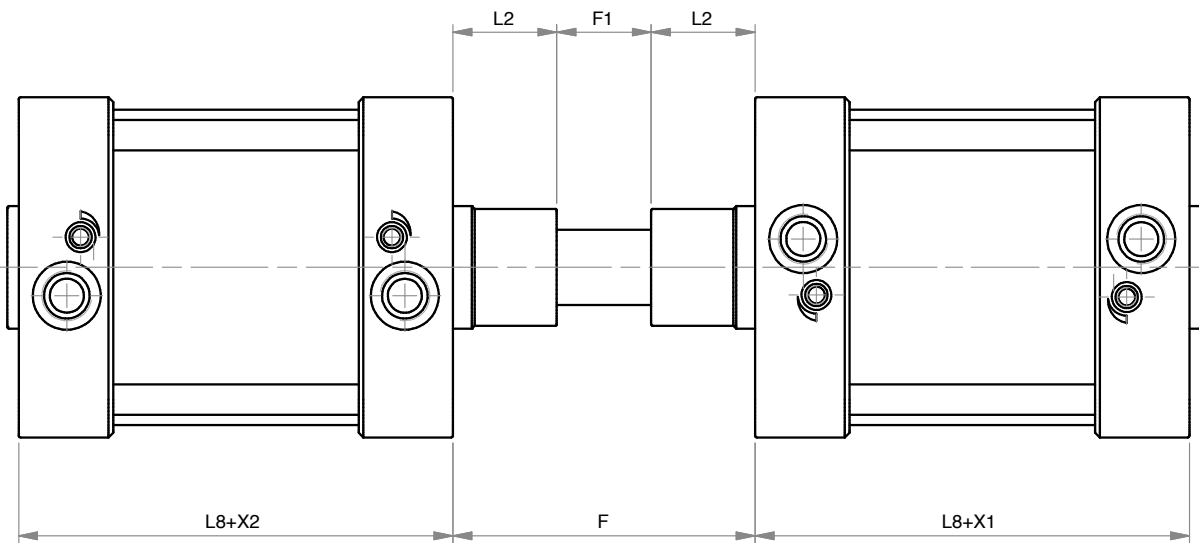
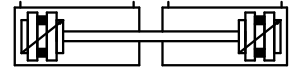
\* = lunghezza ammortizzo - cushioning length

**TANDEM CONTRAPPOSTI POSTERIORI**
**REAR OPPOSED TANDEM**

 SERIE  
**U**

**DIMENSIONI - DIMENSIONS**

<b>Ø</b>	160	200	250	320
<b>A</b>	72	72	84	96
<b>AF</b>	30	30	40	50
<b>C</b>	25	25	30	40
<b>KF</b>	M20	M20	M24	M30
<b>KK</b>	M36x2	M36x2	M42x2	M48x2
<b>L8</b>	180	180	200	220
<b>X1</b>	I° CORSA - I° STROKE			
<b>X2</b>	II° CORSA - II° STROKE			
<b>WH</b>	80	95	105	120
<b>*</b>	45	45	45	45

\* = lunghezza ammortizzo - cushioning length

**TANDEM CONTRAPPOSTI ANTERIORI**
**FRONT OPPOSED TANDEM**

**DIMENSIONI - DIMENSIONS**

<b>Ø</b>	160	200	250	320
<b>F</b>	152	167	180	200
<b>F1</b>	42	37	30	20
<b>L2</b>	55	65	75	90
<b>L8</b>	180	180	200	220
<b>X1</b>	I° CORSA - I° STROKE			
<b>X2</b>	II° CORSA - II° STROKE			
<b>*</b>	45	45	45	45

\* = lunghezza ammortizzo - cushioning length